

Mountaineering equipment — Frictional anchors — Safety requirements and test methods

The European Standard EN 12276:1998 has the status of a
British Standard

ICS 97.220.40

National foreword

This British Standard is the English language version of EN 12276:1998.

The UK participation in its preparation was entrusted by Technical Committee SW/136, Sports, playground and other recreational equipment, to Subcommittee SW/136/5, Mountaineering equipment, which has the responsibility to:

- aid enquirers to understand the text;
- present to the responsible European committee any enquiries on the interpretation, or proposals for change, and keep the UK interests informed;
- monitor related international and European developments and promulgate them in the UK.

A list of organizations represented on this subcommittee can be obtained on request to its secretary.

Cross-references

The British Standards which implement international or European publications referred to in this document may be found in the BSI Standards Catalogue under the section entitled “International Standards Correspondence Index”, or by using the “Find” facility of the BSI Standards Electronic Catalogue.

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Summary of pages

This document comprises a front cover, an inside front cover, the EN title page, pages 2 to 7 and a back cover.

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English version

Mountaineering equipment — Frictional anchors — Safety requirements and test methods

Équipement d'alpinisme et d'escalade —
Coinceurs mécaniques — Exigences de sécurité et
méthodes d'essai

Bergsteigerausrüstung — Klemmgeräte —
Sicherheitstechnische Anforderungen und
Prüfverfahren

This European Standard was approved by CEN on 7 August 1998.

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CEN

European Committee for Standardization
Comité Européen de Normalisation
Europäisches Komitee für Normung

Central Secretariat: rue de Stassart 36, B-1050 Brussels

Foreword

This European Standard has been prepared by Technical Committee CEN/TC 136, Sports, playground and other recreational equipment, the Secretariat of which is held by DIN.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by March 1999, and conflicting national standards shall be withdrawn at the latest by March 1999.

The text is based on UIAA-Standard L (Union Internationale des Associations d'Alpinisme), which has been prepared with international participation.

This standard is one of a package of standards for mountaineering equipment, see annex A.

This European Standard has been prepared under a mandate given to CEN by the European Commission and the European Free Trade Association, and supports essential requirements of EU Directive(s).

For relationship with EU Directive(s), see informative Annex ZA, which is an integral part of this standard.

Annexes A and ZA of this European Standard are for information only.

According to the CEN/CENELEC Internal Regulations, the national standards organizations of the following countries are bound to implement this European Standard: Austria, Belgium, Czech Republic, Denmark, Finland, France, Germany, Greece, Iceland, Ireland, Italy, Luxembourg, Netherlands, Norway, Portugal, Spain, Sweden, Switzerland and the United Kingdom.

Contents

	Page
Foreword	2
1 Scope	3
2 Normative references	3
3 Definitions	3
3.1 frictional anchor	3
3.2 means of attachment	3
3.3 holding force	3
4 Safety requirements	3
4.1 Design	3
4.2 Strength	3
5 Test methods	3
5.1 Test samples	3
5.2 Apparatus for strength test	3
5.3 Conditioning and test conditions	5
5.4 Procedures	5
6 Information to be supplied	5
7 Marking	5
Annex A (informative) Standards on mountaineering equipment	6
Annex ZA (informative) Clauses of this European Standard addressing essential requirements or other provisions of EU Directives	7

1 Scope

This standard specifies safety requirements and test methods for frictional anchors for use in mountaineering including climbing.

2 Normative references

This European Standard incorporates, by dated or undated reference, provisions from other publications. These normative references are cited at the appropriate places in the text and the publications are listed hereafter. For dated references, subsequent amendments to or revisions of any of these publications apply to this European Standard only when incorporated in it by amendment or revision. For undated references, the latest edition of the publication referred to applies.

prEN 12275, *Mountaineering equipment — Connectors — Safety requirements and test methods*.

EN 20139, *Textiles — Standard atmospheres for conditioning and testing* (ISO 139:1973).

3 Definitions

For the purposes of this standard, the following definitions apply.

3.1

frictional anchor

adjustable wedge-shaped body, which is intended to be wedged in cracks in the rock and is able to withstand a load in the direction of the longitudinal axis of the means of attachment.

3.2

means of attachment

any system which allows the attachment of a connector (in accordance with prEN 12275).

3.3

holding force

force necessary to cause the frictional anchor to break or slip through the test apparatus, as determined in the strength test in accordance with 5.4.2.

4 Safety requirements

4.1 Design

4.1.1 Frictional anchors shall be fitted with a means of attachment to a connector.

If the means of attachment is sewn, the stitching shall contrast with the background in colour or surface appearance.

4.1.2 The means of attachment shall be large enough to accommodate a pin with a diameter of 15 mm.

4.1.3 All edges of the frictional anchor and/or the means of attachment that may come into contact with fingers or combinable components shall be free from burrs.

4.2 Strength

When tested in accordance with 5.4.2, the holding force shall be at least 5,0 kN.

5 Test methods

5.1 Test samples

At least two frictional anchors shall be provided for the test. If a frictional anchor is manufactured in different sizes, each size shall be tested.

5.2 Apparatus for strength test

5.2.1 Layout

The apparatus consists of two parallel, rigid steel supporting jaws for the adjustable parts of the frictional anchor and of a loading bar with a diameter of $(10 \pm 0,1)$ mm for the means of attachment, see Figure 2.

The static friction between the supporting jaws and the frictional anchor shall be great enough to prevent the frictional anchor from slipping through at the test load, but the maximal surface roughness of R_{\max} shall not exceed 500 μm .

The surface of the loading bar shall have an arithmetical mean deviation of the profile of $R_a = 0,8 \mu\text{m}$ and a maximal surface roughness of $R_{\max} = 6,3 \mu\text{m}$.

There are no surface roughness requirements for the loading bar when the means of attachment is other than textile material.

5.2.2 Adjustment

The distance s between the supporting jaws shall be according to the following formula:

$$\text{Position 1: } s = b_{\min} + [(b_{\max} - b_{\min})/4]$$

$$\text{Position 2: } s = b_{\min} + [(b_{\max} - b_{\min})3/4]$$

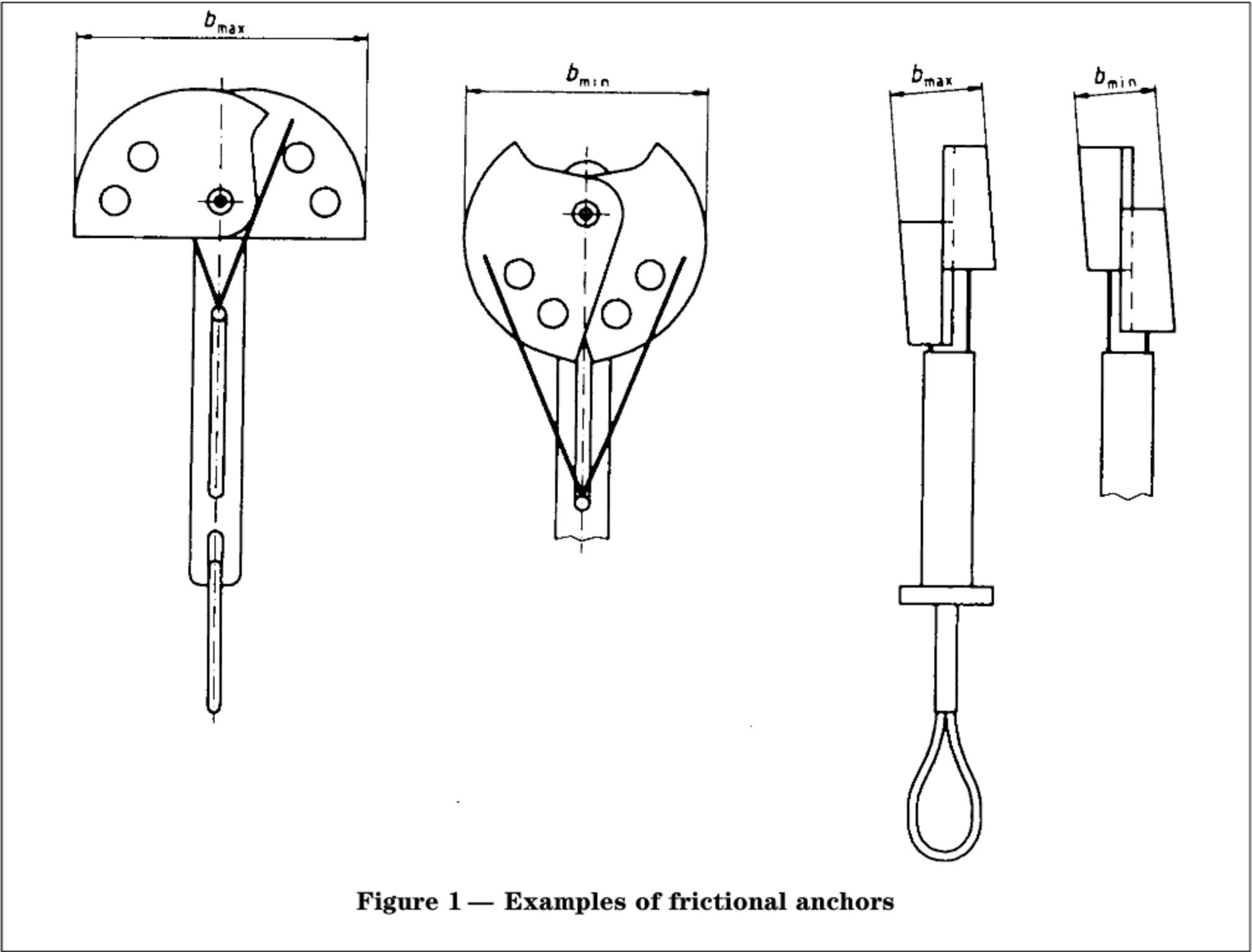
where

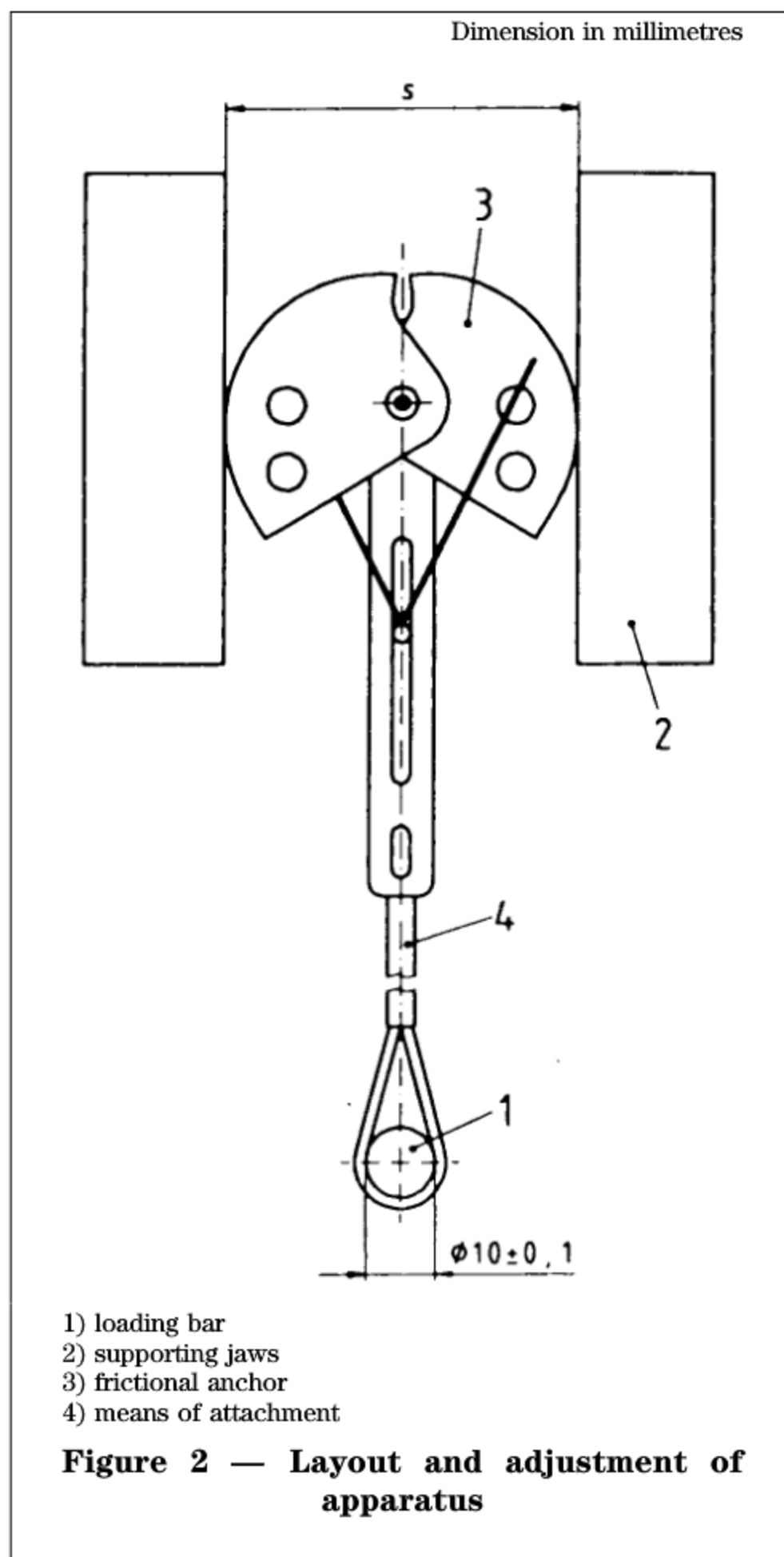
b_{\min} is the minimum adjustable width

b_{\max} is the maximum adjustable width, see Figure 1.

If the range between b_{\max} and b_{\min} is less than 5 mm only one position according to the following formula shall be adjusted:

$$s = b_{\min} + [(b_{\max} - b_{\min})/2]$$





5.3 Conditioning and test conditions

For the strength test according to 5.4.2 condition frictional anchors with textile means of attachment in accordance with EN 20139;

Carry out the strength test at a temperature of $(23 \pm 5) ^\circ\text{C}$.

For frictional anchors with textile means of attachment, start the strength test within 3 min of removing them from the conditioning atmosphere.

5.4 Procedure

5.4.1 Design

5.4.1.1 Check by visual examination that the requirements according to 4.1.1 are met.

5.4.1.2 Test the unloaded eye of the means of attachment in accordance with 4.1.2, with a pin of $(15 \pm 0,1)$ mm diameter.

5.4.1.3 Check by visual examination and handling that the requirements according to 4.1.3 are met.

5.4.2 Strength

5.4.2.1 Rate of loading:

- of 20 mm to 50 mm per minute if the frictional anchor does not contain textile elements
- of 50 mm to 200 mm per minute if the frictional anchor contains a textile element, subjected to stress during the test.

5.4.2.2 Load at least one test sample in each of positions 1 and 2.

5.4.2.3 Apply a load to each frictional anchor until it breaks or until it is pulled out of the apparatus.

6 Information to be supplied

- a) the name or trademark of the manufacturer, importer or supplier;
- b) the number of this European Standard: EN 12276;
- c) the model (if more than one model is available);
- d) the size (if more than one size is available);
- e) the minimum holding force in kN, which the manufacturer ensures. The value shall be expressed as a whole number of kN.
- f) the meaning of any markings on the product;
- g) on the use of the product and the level of protection which it can provide;
- h) on how to choose other components for use in the system;
- i) on how to maintain and service the product;
- j) on the lifespan of the product or how to assess;
- k) on the effects of chemical reagents and temperature on the product;
- l) on the influence of wet and icy conditions;
- m) on the danger of sharp edges;
- n) on the influence of storage and ageing.

7 Marking

Frictional anchors shall be marked clearly, indelibly and durably with at least the following information:

- a) name or trademark of the manufacturer, importer or supplier;
- b) the minimum holding force in kN. The marked force shall be a whole number of kN with the unit "kN".

Annex A (informative)
Standards on mountaineering equipment

Table A.1 — List of standards on mountaineering equipment

No.	Document	Title
1	EN 892	<i>Mountaineering equipment — Dynamic mountaineering ropes — Safety requirements and test methods</i>
2	prEN 12275	<i>Mountaineering equipment — Connectors — Safety requirements and test methods</i>
3	prEN 13089	<i>Mountaineering equipment — Ice-tools — Safety requirements and test methods</i>
4	prEN 12277	<i>Mountaineering equipment — Harnesses — Safety requirements and test methods</i>
5	prEN 12492	<i>Mountaineering equipment — Helmets — Safety requirements and test methods</i>
6	EN 564	<i>Mountaineering equipment — Accessory cord — Safety requirements and test methods</i>
7	EN 565	<i>Mountaineering equipment — Tape — Safety requirements and test methods</i>
8	EN 566	<i>Mountaineering equipment — Slings — Safety requirements and test methods</i>
9	prEN 12276	<i>Mountaineering equipment — Frictional anchors — Safety requirements and test methods</i>
10	prEN 12270	<i>Mountaineering equipment — Chocks — Safety requirements and test methods</i>
11	EN 567	<i>Mountaineering equipment — Rope clamps — Safety requirements and test methods</i>
12	EN 958	<i>Mountaineering equipment — Energy absorbing systems for use in klettersteig (via ferrata) climbing — Safety requirements and test methods</i>
13	EN 959	<i>Mountaineering equipment — Rock anchors — Safety requirements and test methods</i>
14	EN 568	<i>Mountaineering equipment — Ice anchors — Safety requirements and test methods</i>
15	EN 569	<i>Mountaineering equipment — Pitons — Safety requirements and test methods</i>
16	prEN 893	<i>Mountaineering equipment — Crampons — Safety requirements and test methods</i>
17	¹⁾	<i>Mountaineering equipment — Descenders — Safety requirements and test methods (00136079)</i>
18	prEN 12278	<i>Mountaineering equipment — Pulleys — Safety requirements and test methods</i>
¹⁾ in preparation		

Annex ZA (informative)

Clauses of this European Standard addressing essential requirements or other provisions of EU Directives

This European Standard has been prepared under a mandate given to CEN by the European Commission and the European Free Trade Association and supports essential requirements of EU Directive 89/686/EEC.

WARNING Other requirements and other EU Directives may be applicable to the product(s) falling within the scope of this standard.

The following clauses of this standard are likely to support requirements of Directive 89/686/EEC:

EU Directive 89/686/EEC, Annex II	Clause/sub-clause of this standard
1.1 Design principles	4.1, 5
1.2 Innocuousness	4.1.3, 5.4.1.3
1.3.2 Lightness and strength	4.2, 5.4.2
1.4 Information supplied by the manufacturer	6, 7
2.4 PPE subject to ageing	6n)

Compliance with the clauses of this standard provides one means of conforming with the specific essential requirements of the Directive concerned and associated EFTA regulations.

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